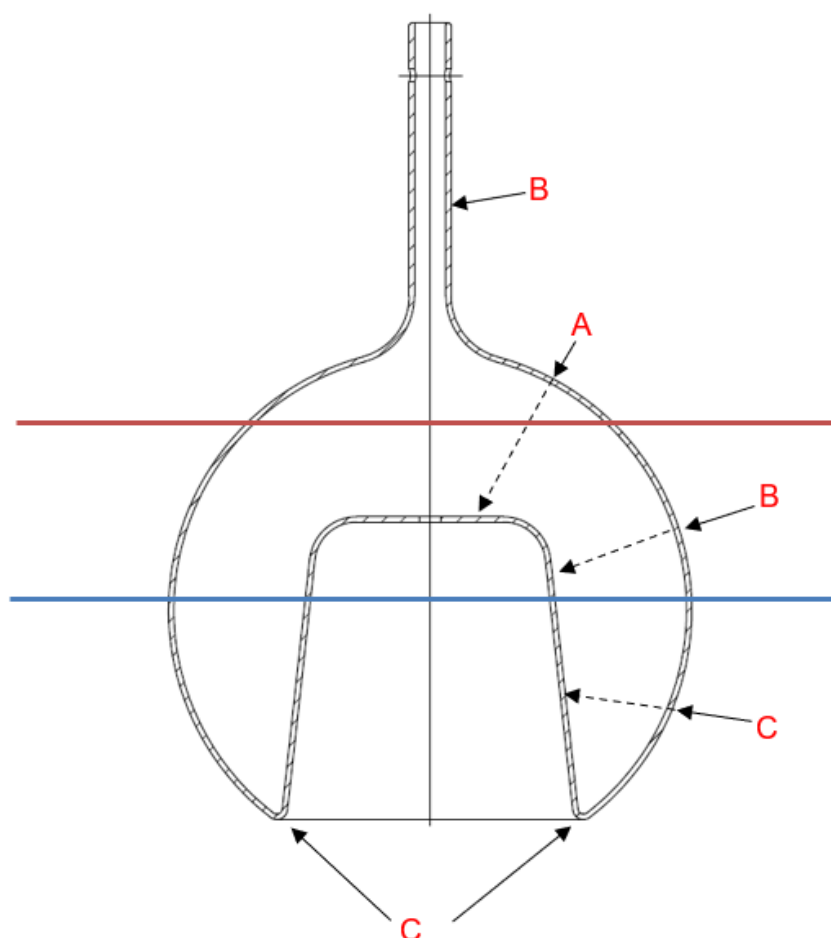


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Product name(s):	GLO (MINI – MEDIUM – LARGE – LARGE TERRA – MAXI)	Code(s):	VET.000010 – VET.000001 – VET.000004 – VET.005143 – VET.005036
Manufacturing process:	Borosilicate glass blowing / glass coloring		
Date of issue:	17.04.2025	Review	E
Report completed by:	Rev.A Antonio Villirillo - Rev.B-C Lara Pelliccia – Rev. D Marina Capello – Rev.E Marina Capello		



LEGEND:

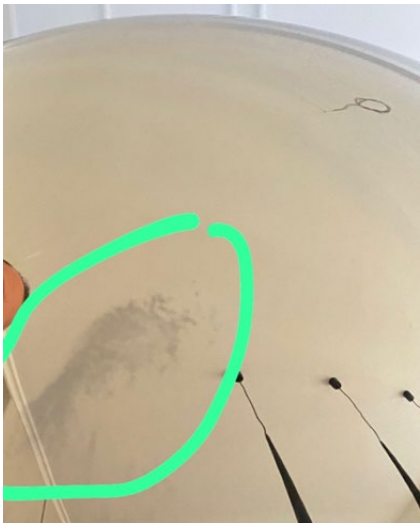
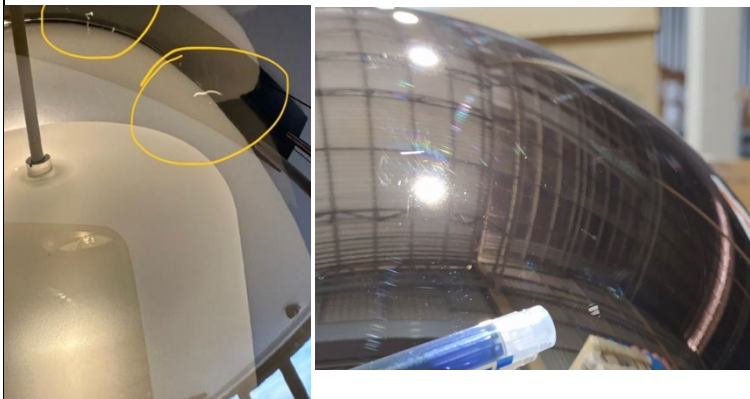
C=VISIBLE AREA
B=MIDDLE AREA
A=NON-VISIBLE AREA

The Pyrex glass sphere of our Glo is a handcrafted product, requiring manual processing and treatments. For this reason, it should be considered that small “imperfections” are inherent to the manufacturing process and attest to the authenticity of the product.
Below is a diagram illustrating the possible finishing variations that may occur in the finished product, in order to assess product acceptability.

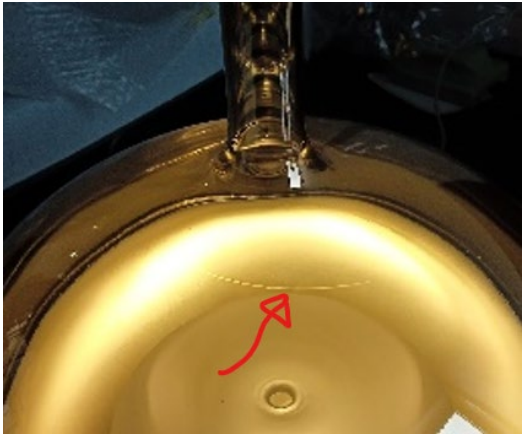
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PYREX QUALITY			
	Before processing the Pyrex glass, inspect the entire surface to ensure there are no bubbles, stains, hairs, or impurities. Reject any non-conforming pieces at the source, in order to prevent these defects from becoming more pronounced during the final processing stages.		
SPHERE-TO-TUBE WELDING	A	B	C
	 Max Deviation Mini 1mm Medium 1mm Large 2 mm Maxi 3 mm		
SPHERE-TO-CUP WELDING			
			 Max. 1 wave height Mini 2mm Medium 2mm Large 3 mm Maxi 4 mm

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EXTENDED STAIN	A	B	C
			
SCRATCHES / PACKAGING SCRATCHES / HANDLING SCRATCHES			
	 Max. 2 marks 3 mm	 Max. 2 marks 2 mm	 Max. 2 marks 1 mm
INTERNAL GLASS BUBBLES			
	 Max. 3 bubbles	 Max. 2 bubbles	 Max. 1 bubble

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PRODUCTION MARKS	A	B	C
	 Max. 2 lines	 Max. 1 line	
STARDUST			
	 Max 2 Areas	 Max 1 Area	
INTERNAL IMPURITIES IN SANDBLASTED GLASS CUP			
	 Max 3 points 2 mm	 Max 2 points 1 mm	

ROUGH SANDBLASTING	A	B	C
			
DEFORMATIONS			
	 Max 1 zona		
INTERNAL STAINS			
	 Max 2 points	 Max 1 point	

MISSING PAINT ON LOWER EDGE	A	B	C
			 Max 1 mark 20 mm
COLOR DIFFERENCE	A	B	C
	The glass coloring is achieved through a nanometric deposition of oxides. Minor color differences between individual pieces are acceptable. Please indicate at the order stage if multiple pieces of the same color are included in the composition.		

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DARK STAINS AND IMPURITIES	A	B	C
	 Max 4/5 points	 Max 2 points	